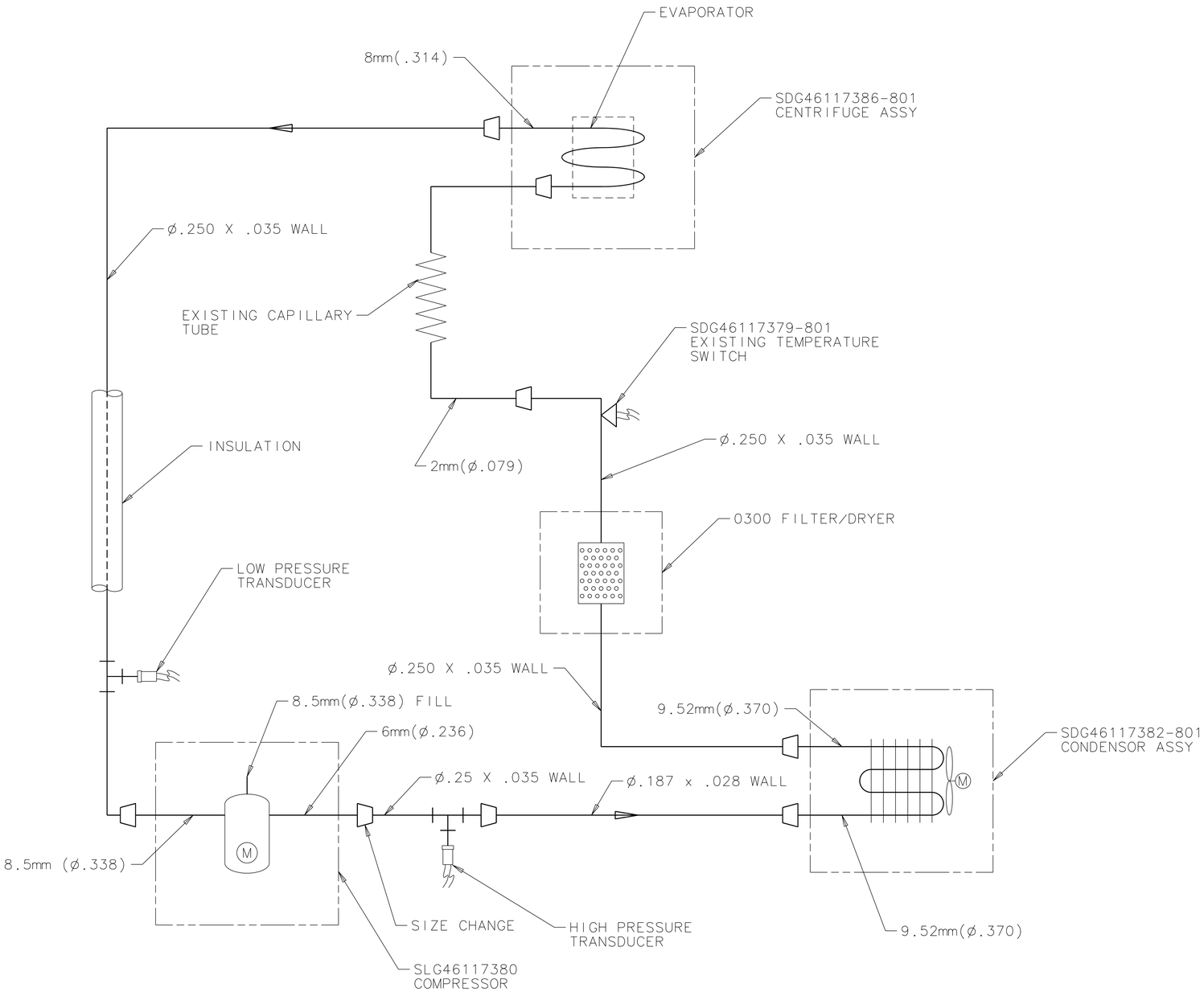
| REV | ZONE | DESCRIPTION OF CHANGE |
|---|---|---|




DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
.0 ± .1 .000 ± .005
.00 ± .02 ANGULAR ± .5°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE

FRACTURE CRITICAL ☐ YES ☒ NO

NEXT ASSY SEG46117400

PROJECT:

LIBRARY:

☒ FLT HDWR ☐ APPLICABLE GSE
☐ OTHER (SPECIFY) _____

| SIGNATURES | | DATE |
|---|---|---|
| DR | J.L. GLASGOW | 8/22/00 |
| ENG | R. YAO | 9/5/00 |
| CH | H. LUDL | 8/31/00 |
| APP | T. APPROVER | 99/99/99 |
| QE | T. QE | 99/99/99 |
| MATL | T. MATERIALS | 99/99/99 |
| STRESS | T. STRESS | 99/99/99 |
| AUTH | T. AUTHORIZER | 99/99/99 |
| | TEST APP | 99/99/99 |

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

REFRIGERANT DIAGRAM-

PROJECT HRF REFRIGERATED CENTRIFUGE

| SIZE | CODE ID NO. | DWG NO. | REV |
|---|---|---|---|
| D | 21356 | SIG46117408 | TST |

SCALE: NONE ORG EA5 SHEET 1 OF 1

STATUS: Check for DCNs against the drawing.