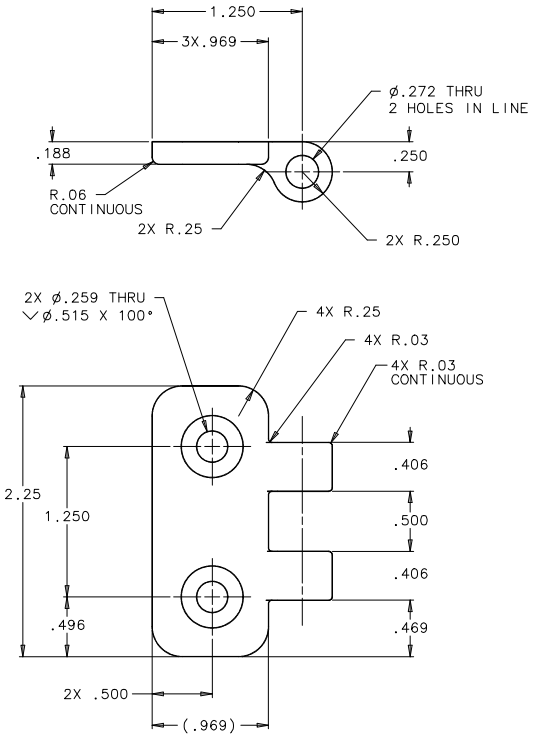
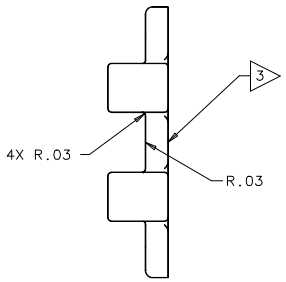
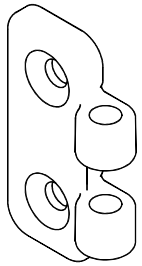
REV	ZONE	DESCRIPTION OF CHANGE







ISO VIEW
FOR REFERENCE ONLY

-001

NOT FINAL

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	ITEM
AR	73X	INK, MARKING, BLACK			2
1 -	-001	ATTACH CLIP	7075-T3751 AL ALY 2.3 X 1.5 X .5	SAE-AMS-QQ-A-250/12	

4. CLEAN ALL SURFACES TO LEVEL GC PER NASA/JSC PRC-5001; WIPE CLEAN ALL SURFACES.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION PER NASA/JSC SKZ36103755, JSC FABRICATION TOLERANCES AND PRACTICES.
1. INTERPRET DRAWING PER NASA/JSC JPG 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

NOTES: UNLESS OTHERWISE SPECIFIED

4 NEXT ASSEMBLY NUMBERS; SEG46119511, SEG46119512 AND SEG46119513.

3 PART NUMBER SHALL BE MARKED IN .12 INCH HIGH CHARACTERS BY RUBBER STAMPING USING MARKING INK PER NASA/JSC PRC-9002. LOCATE APPROXIMATELY AS SHOWN.

2 INDEPENDENT INK INC, GARDENA, CA

1 ANODIZE ALL SURFACES PER NASA/JSC PRC-5006, TYPE II, CLASS 1.

FLAG NOTES:

UNLESS NOTED OTHERWISE DIM ARE IN INCHES, TOL ARE: .0 ± .1 .000 ± .005 .00 ± .02 ANGULAR ± .5°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE 125√

FRACTURE CRITICAL ☐ YES ☒ NO

NEXT ASSY 4

PROJECT: HRF MARES RACK

LIBRARY: RPS SYSTEM

☒ FLT HDWR ☐ APPLICABLE QSE

☐ OTHER (SPECIFY) _____

SIGNATURES		DATE
DR	J.L. GLASGOW	03/11/13
ENG		
CH		
APP		
QE		
MATL		
STRESS		
AUTH		

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

ATTACH CLIP,
FENCE/RACK POST-

PROJECT B132 HRF MARES RACK

SIZE D | CODE ID NO. 21356 | DWG NO. SDG46120067 | REV

SCALE: 2/1 | ORG EB | FMT S01MAR01 | SHEET 1 OF 1