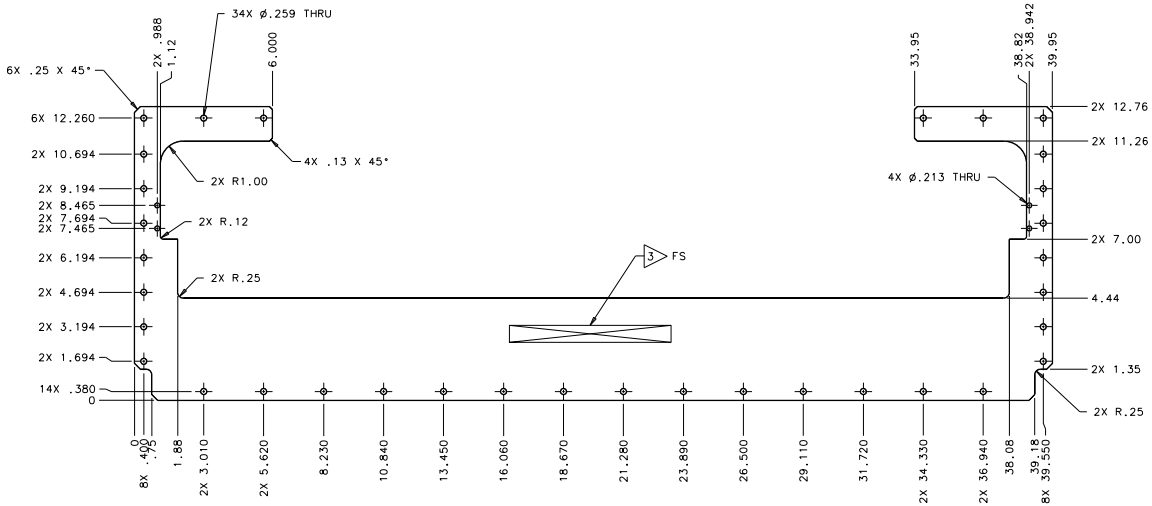
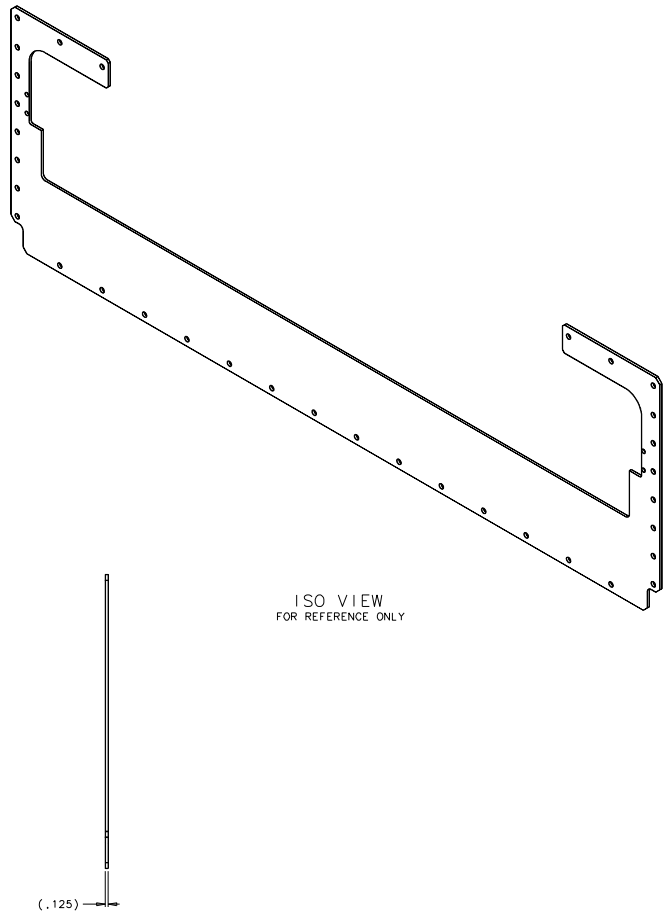


-001



ISO VIEW
FOR REFERENCE ONLY

NOT FINAL

4. CLEAN ALL SURFACES TO LEVEL GC PER NASA/JSC PRC-5001; WIPE CLEAN ALL SURFACES.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION PER NASA/JSC SKZ36103755, JSC FABRICATION TOLERANCES AND PRACTICES.
1. INTERPRET DRAWING PER NASA/JSC JPG 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

NOTES: UNLESS OTHERWISE SPECIFIED

3 PART NUMBER SHALL BE MARKED IN .12 INCH HIGH CHARACTERS BY RUBBER STAMPING USING MARKING INK PER NASA/JSC PRC-9002. LOCATE APPROXIMATELY AS SHOWN.

2 INDEPENDENT INK INC, GARDENA, CA

1 ANODIZE ALL SURFACES PER NASA/JSC PRC-5006, TYPE II, CLASS 1.

FLAG NOTES:

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	ITEM
AR	73X	INK MARKING, BLACK			2
1 -	-001	UTILITY CLOSEOUT PANEL	7075-T7351 AL ALY 40.0 X 12.8 X .125	SAE-AMS-QQ-A-250/12	

UNLESS NOTED OTHERWISE DIM ARE IN INCHES, TOL ARE: .0 ± .1 .000 ± .005 .00 ± .02 ANGULAR ± .5°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE 125

FRACTURE CRITICAL NEXT ASSY SEG46119580

☐ YES ☒ NO PROJECT: HRF MARES RACK LIBRARY: BOEING RACK

☒ FLT HDWR ☐ APPLICABLE CSE ☐ OTHER (SPECIFY) ____

SIGNATURES		DATE
DR	J.L. GLASGOW	03/10/8
ENG	J. FOX	03/10/21
CH	H. LUDL	03/10/14
APP		
DE		
MATL		
STRESS		
AUTH		

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

UTILITY CLOSEOUT PANEL, RACK-

PROJECT B132 HRF MARES RACK

SIZE E | CODE ID NO. 21356 | DWG NO. SDG46119998 | REV

SCALE: 1/2 | ORG EB | FMT SD1MAR01 | SHEET 1 OF 1