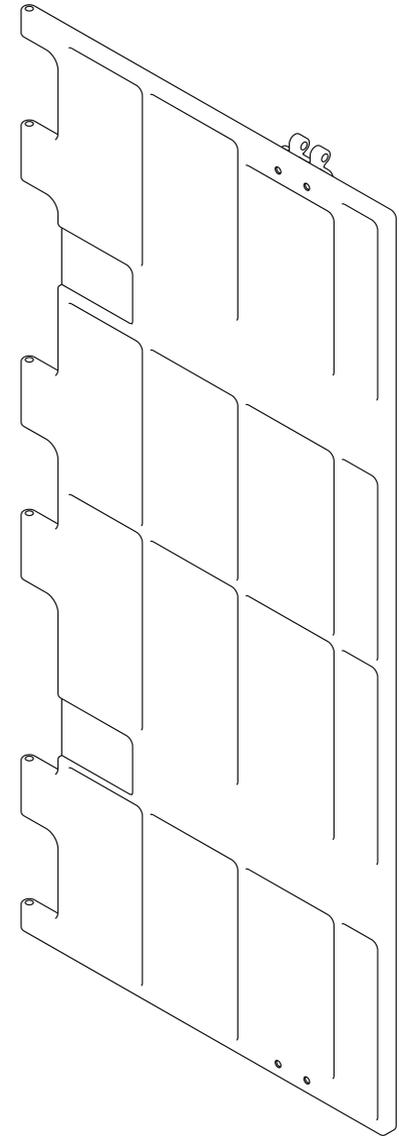
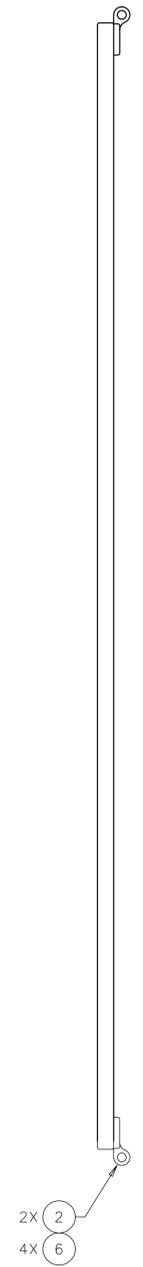
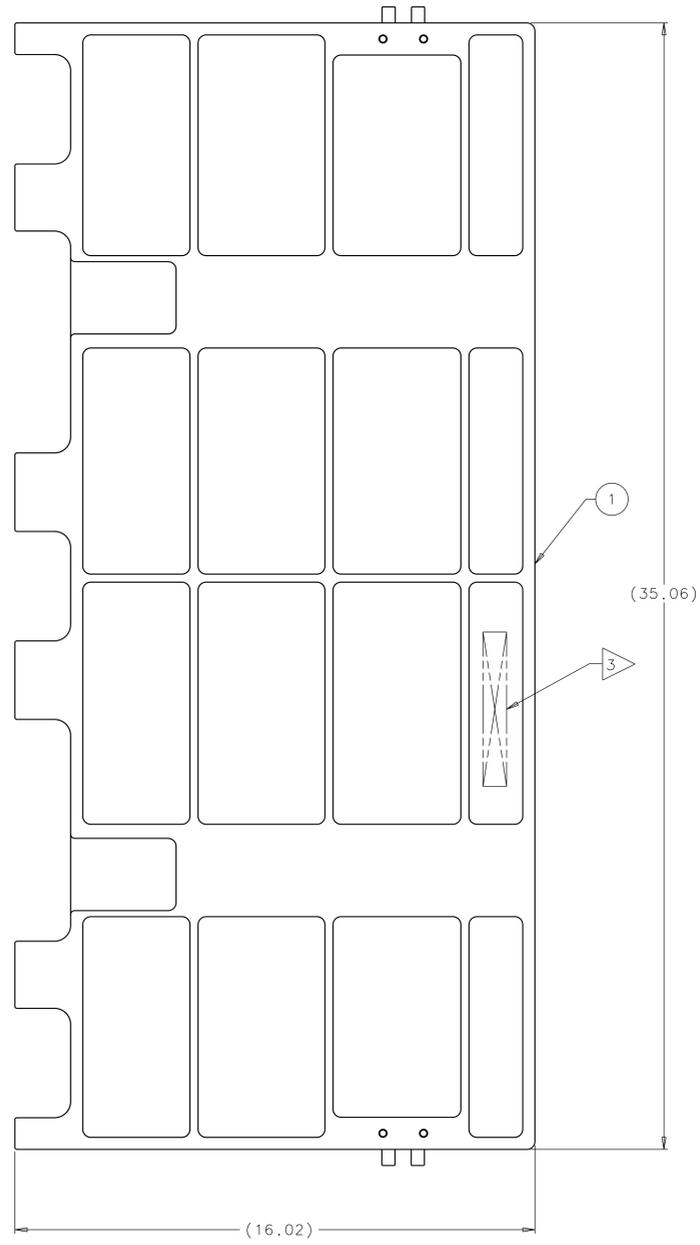


REV	ZONE	DESCRIPTION OF CHANGE
NC	PL	1. ITEM 2 WAS SDG46119601-301 TEE FITTING ASSY, FENCE.
	PL	2. ITEM 6 PN WAS NAS1102E08-6.
	PL	3. DELETED ITEMS 4, 5 AND 8.
	AG	4. DELETED FLAG NOTES 1 AND 4.
	AB	5. REVISED NOTE 5.
	B8	6. DELETED NOTE 6.
	TB	7. NEXT ASSY NO. WAS SEG46119540.



ISO VIEW
FOR REFERENCE ONLY

NOT FINAL

- 6. DELETED
- 5. APPLY TORQUE OF 65-75 INCH OUNCES ABOVE RUNNING TORQUE TO SIZE .250 FASTENERS.
- 4. THIS ASSEMBLY DOES NOT CONTAIN FRACTURE CRITICAL PARTS.
- 3. CLEAN ALL SURFACES TO LEVEL GC PER NASA/JSC PRC-5001; WIPE CLEAN ALL SURFACES.
- 2. ALL DIMENSIONS ARE IN INCHES.
- 1. INTERPRET DRAWING PER NASA/JSC JPG 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

- 4 DELETED
- 3 PART NUMBER SHALL BE MARKED IN .12 INCH HIGH CHARACTERS BY RUBBER STAMPING USING INK (ITEM 9) PER NASA/JSC PRC-9002. LOCATE APPROXIMATELY AS SHOWN.
- 2 INDEPENDENT INK INC, GARDENA, CA
- 1 DELETED

FLAG NOTES:

AR	QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION ITEM
		73X	INK, MARKING, BLACK		9
		DELETED			8
		DELETED			7
4		NAS1102E4-8	SCREW, CSK, 100°	CRES A286 .250-28UNJF-3A X .50	6
		DELETED			5
		DELETED			4
		DELETED			3
2		SDG46120067-001	ATTACH CLIP, FENCE/RACK POST		2
1		SDG46119545-301	FENCE ASSY, HORIZONTAL, MIDDLE		1
-		-301	FENCE ASSEMBLY, MIDDLE		

UNLESS NOTED OTHERWISE DIM ARE IN INCHES, TOL ARE:		SIGNATURES		DATE	NATIONAL AERONAUTICS AND SPACE ADMINISTRATION	
0.00 ± .02	ANGULAR ± .5°	DR J. L. GLASGOW		03/12/01	LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS	
SURFACE FINISH IN MICRO INCHES RMS UNLESS NOTED OTHERWISE		CH	CH Signature	CH Date	FENCE ASSEMBLY, MIDDLE, STOWAGE BAG-	
FRACTURE CRITICAL		APP	APP Signature	APP Date	PROJECT B132 HRF MARES RACK	
YES		OE	OE Signature	OE Date	CODE ID NO.	DWG NO.
NO		MATL	MATL Signature	MATL Date	E 21356	SEG46119612
FLY HWAR		STRESS	STRESS Signature	STRESS Date	SCALE: 1/2	ORG EB
OTHER (SPECIFY)		AUTH	AUTH Signature	AUTH Date	STAMP Dwg	FMT S01MAR01
		TEST APP			SHEET 1 OF 1	REV TST

STATUS: Check for DCNs against the drawing.