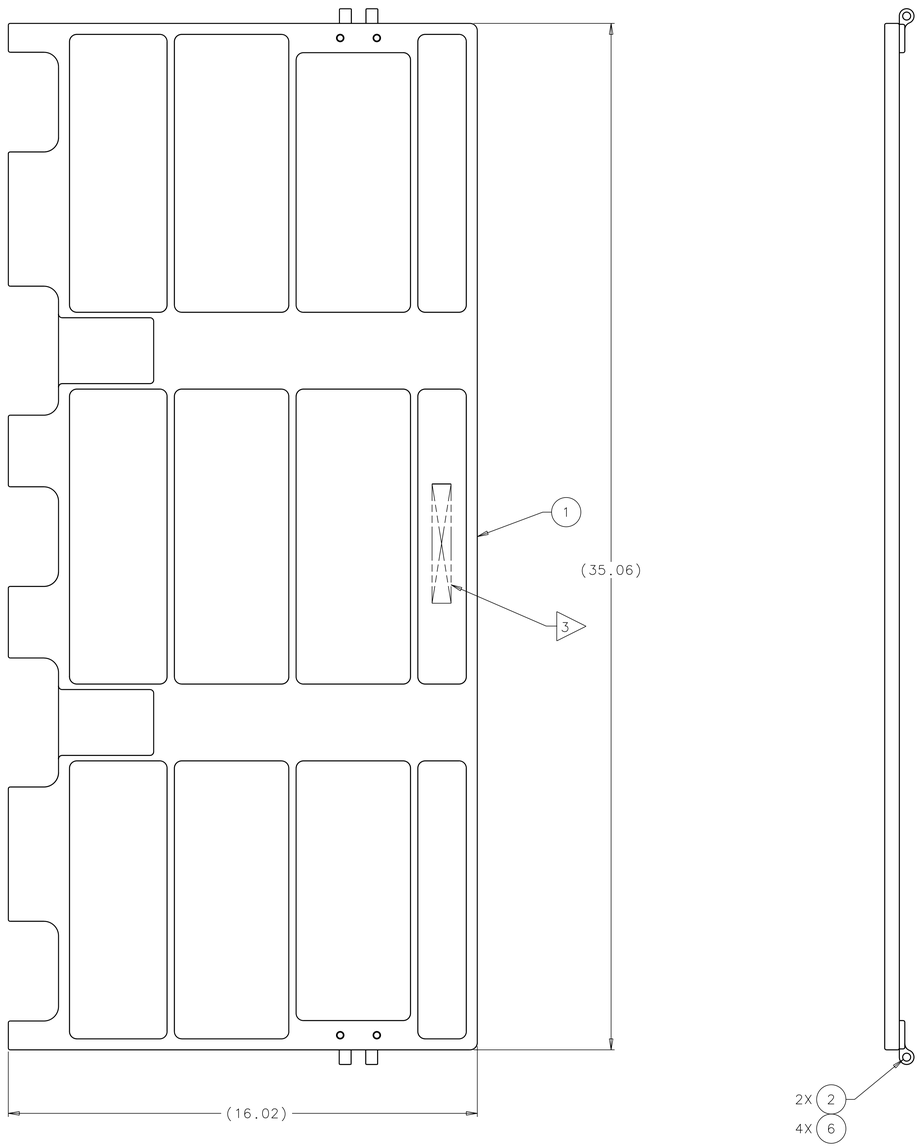
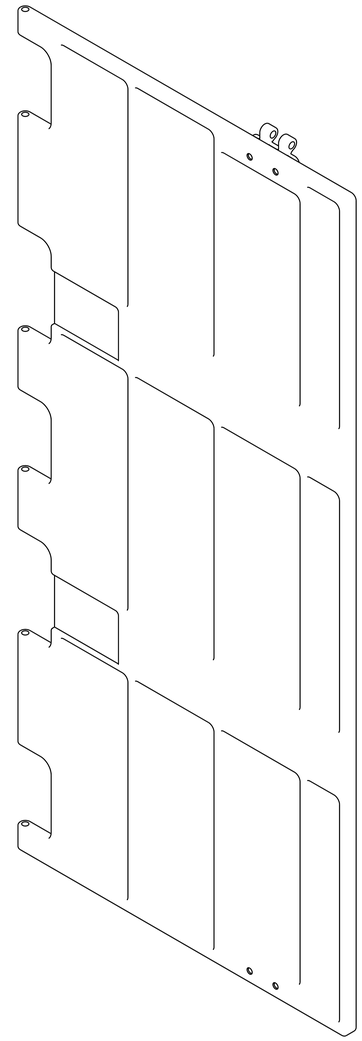
REV	ZONE	DESCRIPTION OF CHANGE
NC	PL	1. ITEM 2 WAS SDG46119996 02-301 CORNER FITTING ASSY, TOP.
	PL	2. ITEM 6 WAS PN NAS1102E08-6.
	PL	3. DELETED ITEMS 4, 5 AND 8.
	A6	4. DELETED FLAG NOTES 1 AND 4.
	A8	5. REVISED NOTE 5.
	B8	6. DELETED NOTE 6.
	TB	7. NEXT ASSY NO. WAS SEG46119540.



-301



ISO VIEW
FOR REFERENCE ONLY

NOT FINAL

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	ITEM
AR	73X	INK, MARKING, BLACK		2	9
	DELETED				8
					7
4	NAS1102E4-8	SCREW, CSK, 100°	CRES A286 .250-28UNJF-3A X .50		6
	DELETED				5
	DELETED				4
					3
2	SDG46120067-001	ATTACH CLIP, FENCE/RACK POST			2
1	SDG46119544-301	FENCE ASSY, HORIZONTAL, TOP			1
-	-301	FENCE ASSY, TOP			

6. DELETED

5. APPLY TORQUE OF 65-75 INCH OUNCES ABOVE RUNNING TORQUE TO SIZE .250 FASTENERS.
4. THIS ASSEMBLY DOES NOT CONTAIN FRACTURE CRITICAL PARTS.
3. CLEAN ALL SURFACES TO LEVEL GC PER NASA/JSC PRC-5001; WIPE CLEAN ALL SURFACES.
2. ALL DIMENSIONS ARE IN INCHES.
1. INTERPRET DRAWING PER NASA/JSC JPG 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

NOTES: UNLESS OTHERWISE SPECIFIED

4 DELETED

3 PART NUMBER SHALL BE MARKED IN .12 INCH HIGH CHARACTERS BY RUBBER STAMPING USING INK (ITEM 9) PER NASA/JSC PRC-9002. LOCATE APPROXIMATELY AS SHOWN.

2 INDEPENDENT INK INC, GARDENA, CA

1 DELETED

FLAG NOTES:

UNLESS NOTED OTHERWISE DIM ARE IN INCHES, TOL ARE: .0 ± .1 .000 ± .005 .00 ± .02 ANGULAR ± .5°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE

FRACTURE CRITICAL ☐ YES ☒ NO

NEXT ASSY SEG46119536

PROJECT: HRF MARES RACK

LIBRARY: RPS SYSTEM

☒ FLT HDWR ☐ APPLICABLE GSE ☐ OTHER (SPECIFY) _____

SIGNATURES		DATE
DR	J.L. GLASGOW	03/12/01
ENG		
CH	CH Signature	CH Date
APP	APP Signature	APP Date
QE	QE Signature	QE Date
MATL	MATL Signature	MATL Date
STRESS	STRESS Signature	STRESS Date
AUTH	AUTH Signature	AUTH Date
	TEST APP	STAMP Date

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

FENCE ASSEMBLY, TOP, STOWAGE BAG-

PROJECT B132 MARES RACK

SIZE	CODE ID NO.	DWG NO.	REV
E	21356	SEG46119611	TST

SCALE: 1/2 ORG EB FMT S01MAR01 SHEET 1 OF 1

STATUS: Check for DCNs against the drawing.