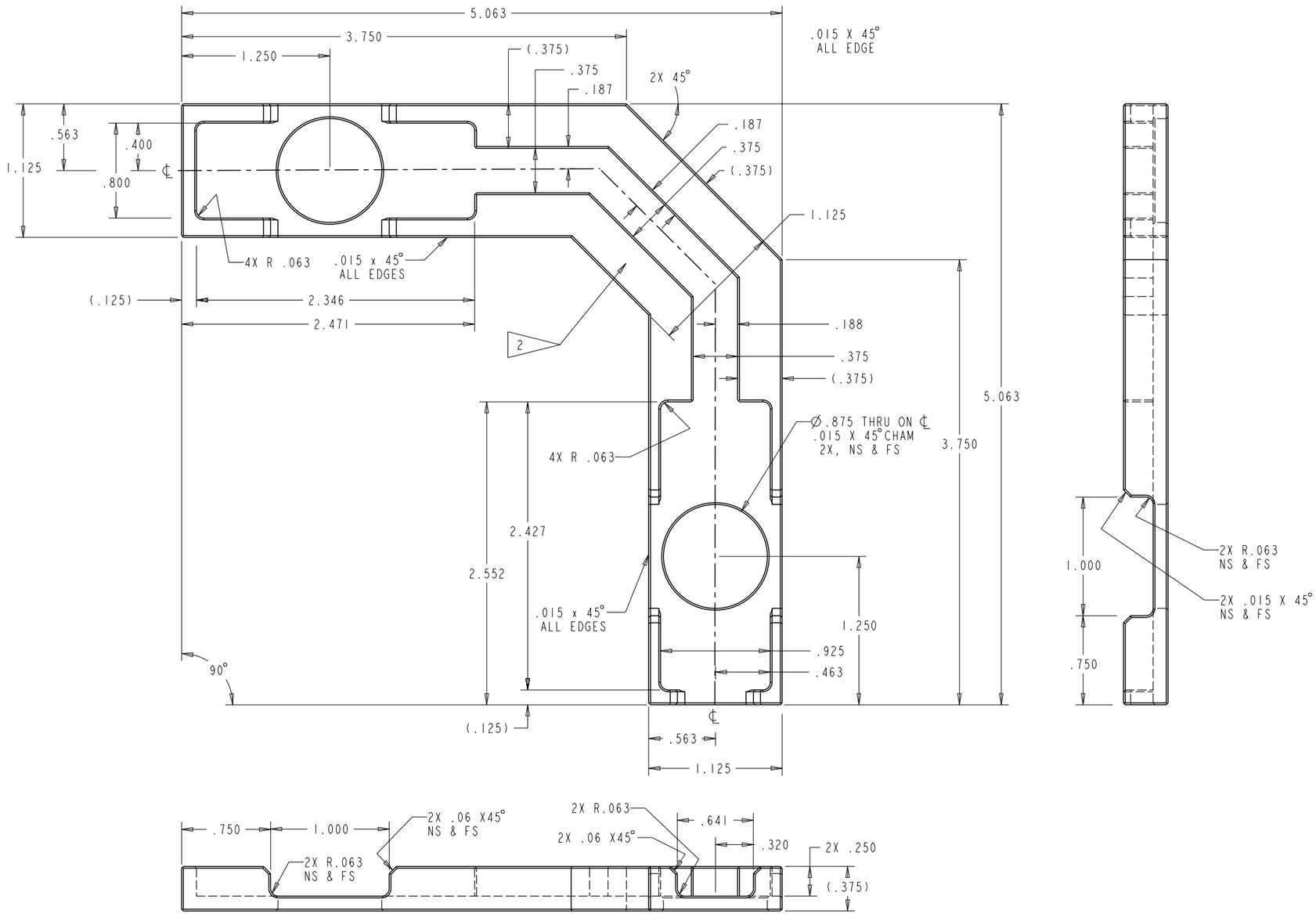
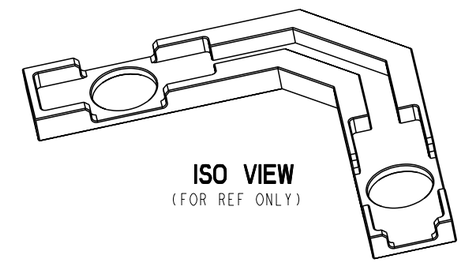
| REV | ZONE | DESCRIPTION OF CHANGE |
|---|---|---|




5. BREAK ALL SHARP EDGES BY .010 -.020 AND ROUND ALL CORNERS TO .02 - .04 R.
4. ALL DIMENSIONS ARE IN INCHES.
3. CLEAN TO LEVEL GC PER NASA/JSC PRC-5001.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER JPG 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

NOTES: UNLESS OTHERWISE SPECIFIED

2 PART NAME SHALL BE MARKED BY ENGRAVING IN 1/8 INCH HIGH GOTHIC CHARACTERS PER NASA/JSC PRC-9002. LOCATE APPROXIMATELY AS SHOWN IMPRESSIONS SHALL BE FILLED WITH ITEM 3.

1 ANODIZE PER NASA/JSC PRC-5006,TYPE II,CLASS 2, COLOR: TURQUOISE REF FED-STD-595, COLOR SPECIFICATION #15187

FLAG NOTES

T. APPROVER 99/99/99
T. QE 99/99/99
T. MATERIALS 99/99/99
T. STRESS 99/99/99
T. AUTHORIZER 99/99/99
TEST APP 99/99/99

| QTY | PART NUMBER | DESCRIPTION | MATERIAL | SPECIFICATION | ITEM |
|---|---|---|---|---|---|
| AR | A382 | CHEMGLAZE PERMANENT ENAMEL | BLACK POLYURETHANE | LORD CORPORATION CARY, NC. | 2 |
| X | -001 | JES CALIBRATION TEMPLATE ANKLE JCT | 6061-T6 ALUMINUM 5.06" X 5.06" X 3/8" THK | AMS-QQ-A-250/11 | 1 |

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
.0 ± .005 .000 ± .005
.00 ± .02 ANGULAR ± .5°
SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE 125
FRACTIONAL ASSY CRITICAL SEG46118331
☐ NO DWG FILENAME
☒ NO SDG46118330-001.DRW
☒ FLT HDWR ☐ APPLICABLE GSE
☐ OTHER (SPECIFY)

| SIGNATURES | | DATE |
|---|---|---|
| DR | J.MYRICK | 30-Jan-01 |
| ENG | G.DALRYMPLE | 30-Jan-01 |
| CH | | |
| APP | | |
| QE | | |
| MATL | | |
| STRESS | | |
| AUTH | | |

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

JES CALIBRATION TEMPLATE ANKLE
MACHINE DETAIL

PROJECT HRF TST

| SIZE | CODE ID NO | DWG NO | REV |
|---|---|---|---|
| D | 21356 | SDG46118330 | |

SCALE 1:1 ORG EA5 SHEET 1 OF 1

STATUS: Check for DCNs against the drawing.