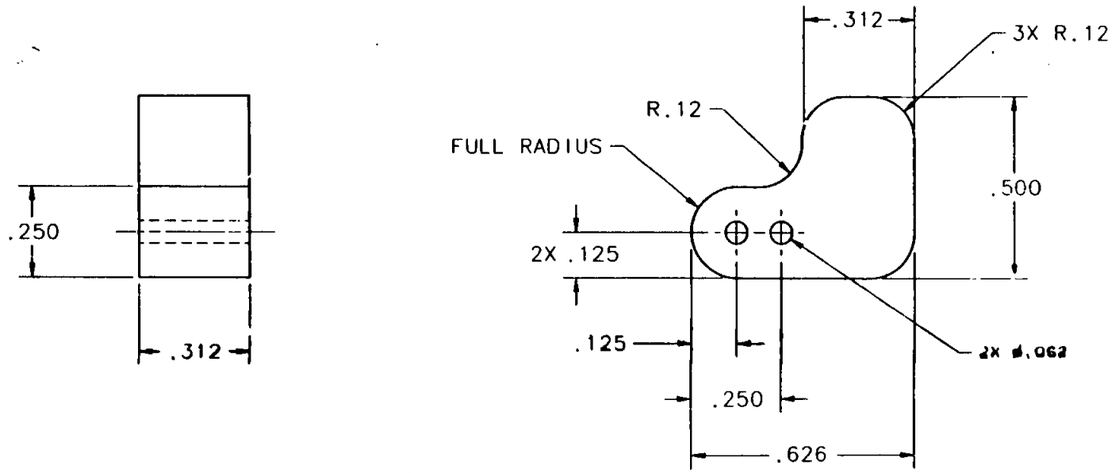
REV	ZONE	DESCRIPTION OF CHANGE

FILE USED
Date 11/14/97 Rev NC Init QH



-001

6. ALL REFERENCED SPECIFICATIONS AND STANDARDS SHALL BE OF THE LATEST REVISION LEVEL OR AS SPECIFIED IN THE PROCUREMENT DOCUMENT. IN THE CASE OF CONFLICT, THE PROCUREMENT DOCUMENT SHALL TAKE PRECEDENCE.
5. CONTAINER MARK PER JSC-SPEC-M-1, PARA 3.7.9.
4. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER EDS MANUEL JPG 8500.4.

NOTES: UNLESS OTHERWISE SPECIFIED.

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	ITEM
-	-001	COUPLER	TEFLON, HIGH GRADE .325 X .500X .65	ASTM D3293	

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE: .0 ± .1, .00 ± .02, .000 ± .005, ANGULAR ± .5°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE: -✓

FRACTURE CRITICAL: ☐ YES ☒ NO

NEXT ASSY: NA

DWG FILE: 46115680.asc
LIBRARY: NON-ASC DWGS

☒ FIT HDWR ☐ APPLICABLE CSF
☐ OTHER (SPECIFY) ____

SIGNATURES		DATE
DR	C. SHANNON	10/17/97
ENG	[signature]	11/3/97
CH	[signature]	11/11/97
APP	[signature]	11/12/97
QE	[signature]	11/12/97
MATL	[signature]	11/12/97
STRESS	[signature]	11/11/97
MTH	[signature]	11/14/97

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

COUPLER, LIGHT WEIGHT HEADSET

PROJECT: J104 J104-HRF-VEG

SIZE: C | CODE ID NO: 21356 | DWG NO: SDG46115680 | REV: 1

SCALE: 4/1 | ORG: EA5 | SHEET 1 OF 1

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