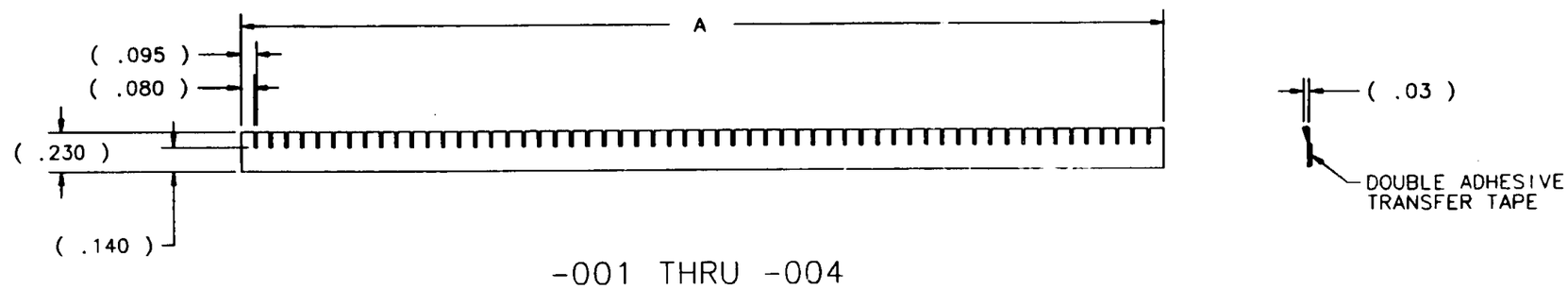
LTR	ZONE	REVISION	DATE	EQUIP TYPE	APPROVAL

10-10-97 NC FM



-001 THRU -004

PN	DIMENSION A
-001	5.5
-002	6.1
-003	3.4
-004	.6

2 MAKE FROM PART NO TF95TM-300-09.

1 TECH-ETCH INC, PLYMOTH, MA.

NOTES:

6. BAG AND TAG PER JSC-SPEC-M-1, PARA 3.7.9.
5. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
4. THIS ITEM CONTAINS NO FRACTURE CRITICAL ELEMENTS.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER JSCM 8500.

NOTES: UNLESS OTHERWISE SPECIFIED.

	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	
					5
1	-004	PANEL GASKET		2 1	4
1	-003	PANEL GASKET		2 1	3
1	-002	PANEL GASKET		2 1	2
1	-001	PANEL GASKET		2 1	1

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
.0 ± .1 .000 ± .010
.00 ± .03 ANGULAR ± 1°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE √

NEXT ASSY NA

CALC WT: -

PROJECT: J104-HRF-VEG
LIBRARY: NON-ASC-DWGS
DRW FILE: 46115674.dwg

EQUIP TYPE
☒ FLT HDWR
☐ OTHER (SPECIFY)
☐ APPLICABLE GSE

SIGNATURES	DATE
DR C. SHANNON	2/23/97
ENG [signature]	10/9/97
CH R.A. Buchard	10/10/97
APP [signature]	10/10/97
QE M. [signature] SQE	10/10/97
MATL [signature]	10/10/97
STRESS [signature]	10/10/97
AUTH [signature]	10/10/97

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

PANEL GASKET
VEG

CODE IDENT NO.	SIZE	DWG NO.
21356	C	SDG46115674

SCALE 2/1 EA5 J104 SHEET 1 OF 1

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