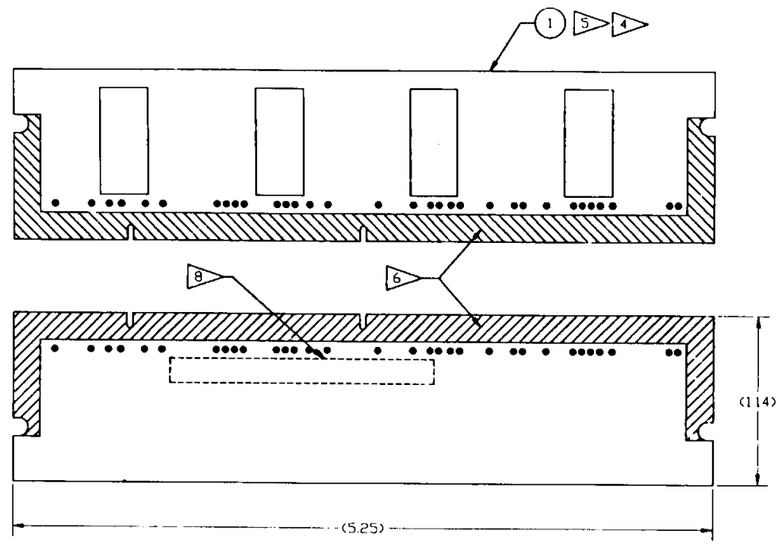

-701

ALTERED ITEM DRAWING

AR	2713	THINNER NAPTHA			7	5
AR	1204	PRIMER			3	3
AR	3140	CONFORMAL COATING			3	3
AR	73X	INK, MARKING		WHITE	2	2
1	-001	TEXTURE PROCESSOR/ MEMORY PWB	MAKE FROM PN FDSP93506		1	1
-	-701	TEXTURE PROCESSOR ASSY				
-701	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION		ITEM

8. PERMANENT INK MARK PART NUMBER AND SERIAL NUMBER IN .12 HIGH CHARACTERS WITH MARKING INK (ITEM 2) PER JSC-SPEC-M-1 PARA 3.7.8. THE FIRST PRODUCTION RUN WILL BEGIN WITH SERNO. 1001 PER JSCI 8500.3. LOCATE APPROXIMATELY AS SHOWN.
7. PARKS CORP, SOMERSET, MA.
6. MASK OFF AREA AS SHOWN AND DO NOT APPLY CONFORMAL COAT (ITEM 3) TO THIS AREA. THE MASKING SHOULD EXTEND TO JUST BELOW THE ROW OF HOLES AS SHOWN.
5. APPLY CONFORMAL COATING (ITEM 3) THINNED WITH NAPTHA (ITEM 5) TO BOTH SIDES OF BOARD PER NHB 5300.4 (3J) PARA 3J500, 3J501 AND 3J502.
4. PRIME PER NHB 5300.4 (3J) PARA 3J402 USING PRIMER (ITEM 4).
3. DOW CORNING, MIDLAND, MI.
2. INDEPENDENT INK INC., GARDENA, CA.
1. INTERGRAPH CORP., HUNTSVILLE, AL.

NOTES:

4. THIS ASSEMBLY CONTAINS COMPONENTS THAT ARE ESD SENSITIVE. HANDLE PER JSCM 5300.1.
3. THIS ASSEMBLY CONTAINS NO FRACTURE CRITICAL ELEMENTS.
2. CLEANLINESS REQUIREMENT PER JSC-SN-C-0005, VC LEVEL.
1. INTERPRET PER JSCM 8500.

NOTES: UNLESS OTHERWISE SPECIFIED,

SIGNATURES	DATE
DR FRANK ORTIZ	2/27/97
ENG	3/18/97
CH	8/13/97
APP	8/13/97
QE	8/18/97
MATL	8/20/97
STRESS	8/19/97
AUTH	8/15/97

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

TEXTURE PROCESSOR/ GRAPHICS MEMORY, VEG ALTERED ITEM DRAWING

CODE IDENT NO. 21356 | SIZE D | DWG NO. SDG46115662
SCALE NONE | EAS J104 | SHEET 1 OF 1

NEXT ASSY SDG46114974

CALC WT:
MOD FILE:
DRW FILE: F115662 dwg

EQUIP TYPE
☒ FLT HDWR
☐ OTHER (SPECIFY)
☐ APPLICABLE GSE