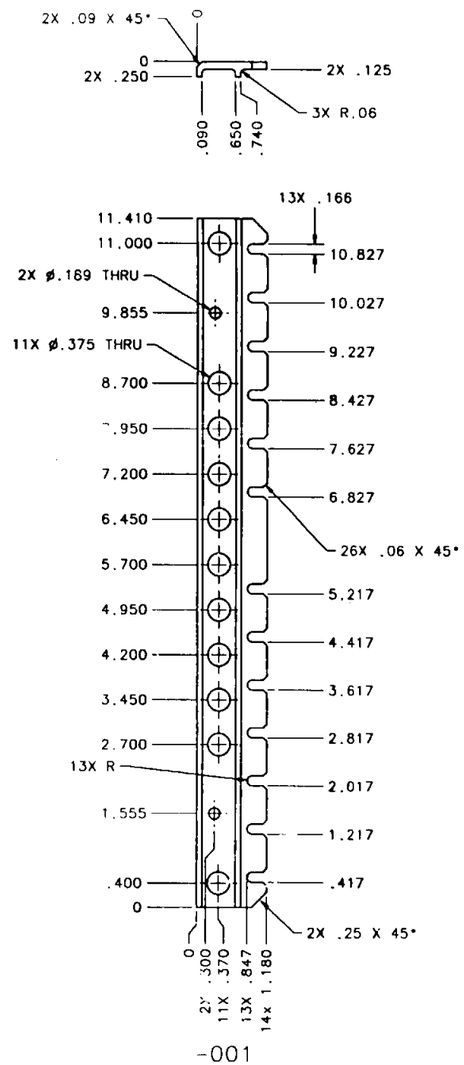

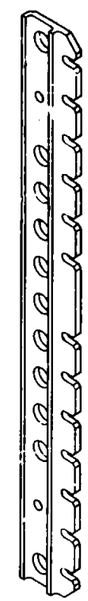

6. BAG AND TAG PER JSC-SPEC-M-1, PARA 3.7.9.
5. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
4. THIS ITEM CONTAINS NO FRACTURE CRITICAL ELEMENTS.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER JSCM 8500.

NOTES: UNLESS OTHERWISE SPECIFIED.

1 APPLY CHEM FILM PER MIL-C-5541, CLASS 3.

NOTES:

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	ITEM
-	-001	SUPPORT, ALIGNMENT	7075-T7351 AL ALY 11.5 X 1.3 X .25 PL	QQ-A-250/12	1

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
0 ± .1 .000 ± .010
00 ± .03 ANGULAR ± 1°
SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED 125√ OTHERWISE
NEXT ASSY SEG46114983

SIGNATURES	DATE
DR FREDERICKSEN	12/6/96
ENG	3/25/97
CH	3/20/97
APP	
QE	3/27/97
MATL	3/26/97
STRESS	3/21/97
AUTH	4/4/97

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

SUPPORT, ALIGNMENT, CIRCUIT BOARDS-HRF

CODE IDENT NO. 21356 | SIZE D | DWG NO. SDG46115031
SCALE 1/1 | EAS PROJECT: J104 | SHEET 1 OF 1

CALC WT
PROJECT: J104 HRF
LIBRARY HRF-CIRCUIT BD
DRW FILE 46115031.dwg

EQUIP TYPE
☒ FLT HDWR
☐ OTHER (SPECIFY)
☐ APPLICABLE ONE

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