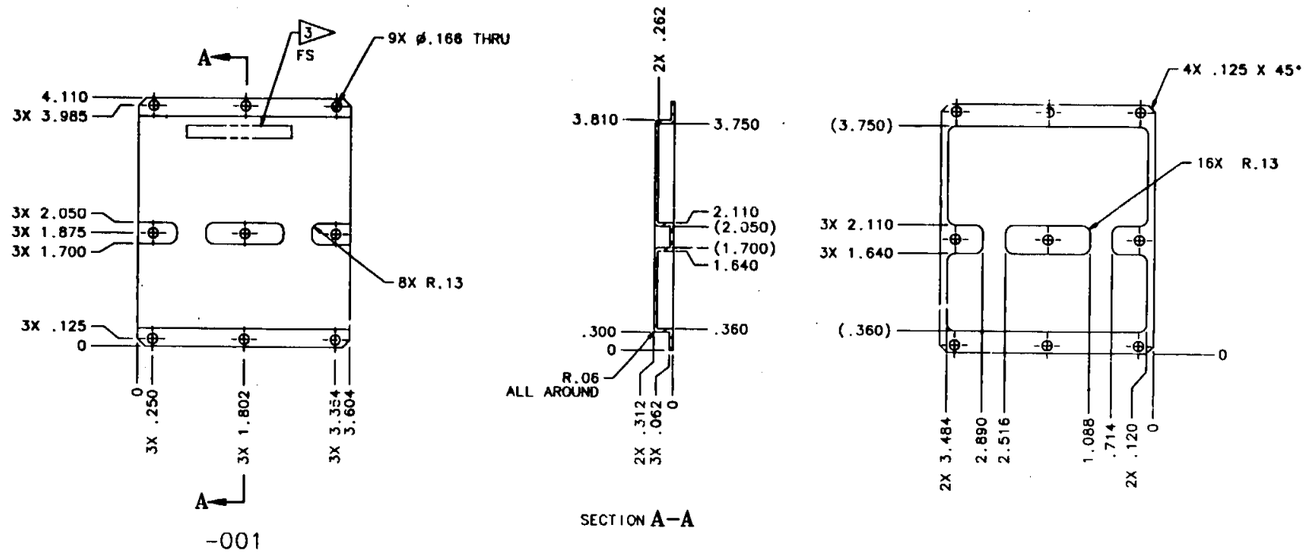

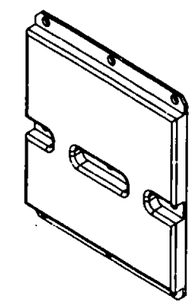

(-001)

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	ITEM
AR	73X, BLACK	INK, MARKING			2
-	-001	FILTER, HOUSING	6061-T6 AL ALY 4.3 X 3.8 X .31 PL	QQ-A-250/11	1

3 PERMANENT INK MARK PN IN .12 HIGH CHARACTERS WITH 73X (BLACK) MARKING INK PER JSC-SPEC-M-1, PARA 3.7.8.

2 INDEPENDENT INK INC, GARDENA, CA.

1 APPLY CHEMICAL FILM PER MIL-C-5541, CLASS 3.

NOTES:

5. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
4. THIS ITEM CONTAINS NO FRACTURE CRITICAL ELEMENTS.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER JSCM 8500.

NOTES: UNLESS OTHERWISE SPECIFIED.

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE .0 ± .1 .000 ± .010 .00 ± .03 ANGULAR ± 1°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE 125

NEXT ASSY SEG46113990

CALC WT:

PROJECT: J104-HRF
LIBRARY: DRAWER
DRW FILE: 46114855.dwg

EQUIP TYPE: FLT HDWR / OTHER (SPECIFY) / APPLICABLE GSE

SIGNATURES		DATE
DR	A. ODOM	96/04/19
ENG	[signature]	3/14/97
CK	R.A. [signature]	3/14/97
APP	[signature]	3/5/97
QE	M. [signature] SDE	3/5/97
MATL	[signature]	3/6/97
STRESS	[signature]	3/19/97
AUTH	[signature]	3/7/97

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

HOUSING, FILTER-HRF

CODE IDENT NO. 21356 | SIZE D | DWG NO. SDG46114855

SCALE 1/1 | EAS PROJECT: J104 | SHEET 1 OF 1