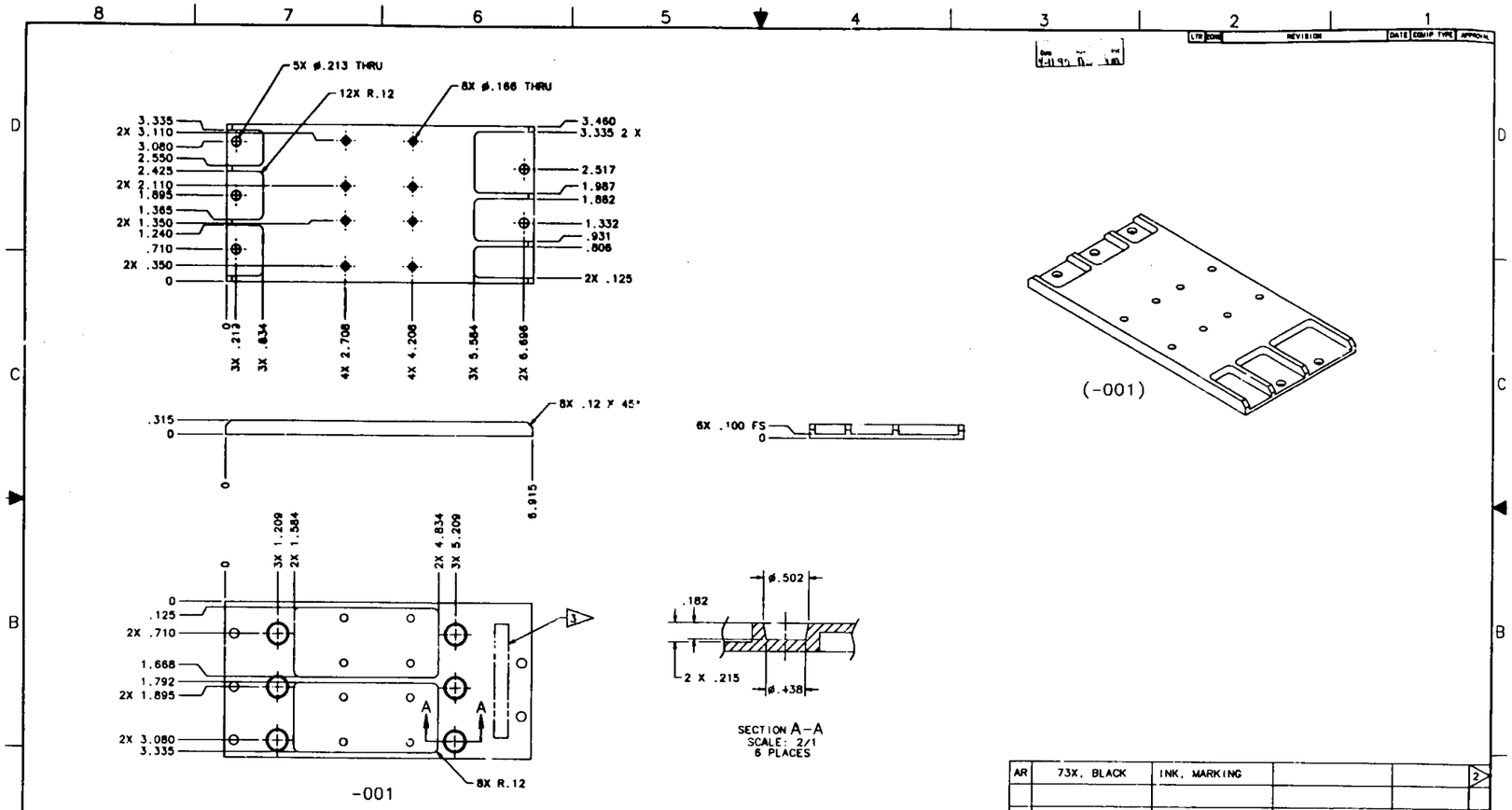

QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	NOTE
AR	73X, BLACK	INK, MARKING			2
-	-001	BRACKET	7075-T7351 AL ALY 7.0 X 3.5 X .40	QQ-A-250/12	1

3 PERMANENT INK MARK PN IN .12 HIGH CHARACTERS WITH 73X (BLACK) MARKING INK PER JSC-SPEC-M-1, PARA 3.7.8.

2 INDEPENDENT INK INC, GARDENA, CA.

1 APPLY CHEMICAL FILM PER MIL-C-5541, CLASS 3.

NOTES:

5. CLEANLINESS REQUIREMENTS PER SN-C-0005, LEVEL GC.
4. THIS ITEM CONTAINS NO FRACTURE CRITICAL ELEMENTS.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER JSCM 8500.

NOTES: UNLESS OTHERWISE SPECIFIED.

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE .8 ± .1 .00 ± .02 ANGULAR ± 1°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE 125

SEG46114201

CALC WT:

PROJECT: J104-HRF
LIBRARY: ICBM
DRW FILE: 46114194.dwg

EQUIP TYPE: FLT HDWR / OTHER (SPECIFY) / APPLICABLE DWG

SIGNATURES		DATE
DR	J. ADAMS	7/23/96
ENG	[signature]	4/4/97
CH	[signature]	4/4/97
APP	[signature]	4/4/97
QE	[signature]	4/4/97
MATL	[signature]	4/4/97
STRESS	[signature]	4/10/97
AUTH	[signature]	4/10/97

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

BRACKET, HARD DRIVE, ICBM-HRF

CODE IDENT NO. 21356 | SIZE D | DWG NO. SDG46114194

SCALE 1/1 | EAS PROJECT: J104 | SHEET 1 OF 1