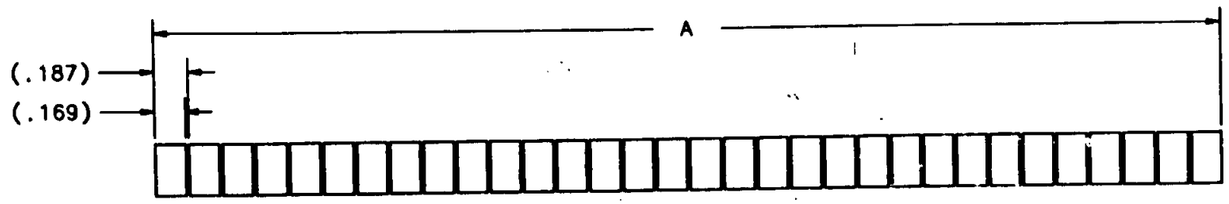
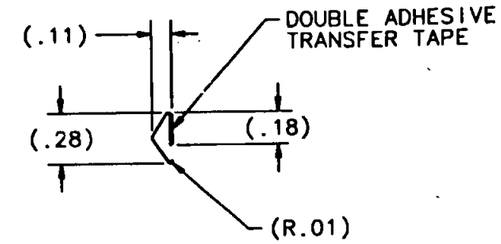
LTR	ZONE	REVISION	DATE	EQUIP TYPE	APPROV

8/27/97 NC QH





-001 THRU -005

PN	DIMENSION A
-001	23.0
-002	16.5
-003	3.4
-004	8.0
-005	11.0

2 MAKE FROM PART NUMBER 187P28-300-09

1 TECH-ETCH INC, PLYMOUTH, MA.

NOTES:

7. ALL REFERENCED SPECIFICATIONS AND STANDARDS SHALL BE OF THE LATEST REVISION LEVEL OR AS SPECIFIED IN THE PROCUREMENT DOCUMENT. IN THE CASE OF CONFLICT, THE PROCUREMENT DOCUMENT SHALL TAKE PRECEDENCE.
6. CONTAINER MARK PER PRC-9002 PARA 3.7.4.
5. CLEANLINESS REQUIREMENTS PER SN-C-0005 LEVEL GC.
4. THIS ITEM CONTAINS NO FRACTURE CRITICAL ELEMENTS.
3. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATION TOLERANCES AND PRACTICES PER SKZ36103755.
1. INTERPRET PER JSCM 8500.

NOTES: UNLESS OTHERWISE SPECIFIED.

	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	
1	-005	PANEL GASKET		2 1	5
1	-004	PANEL GASKET		2 1	4
1	-003	PANEL GASKET		2 1	3
1	-002	PANEL GASKET		2 1	2
1	-001	PANEL GASKET		2 1	1

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
.0 ± .1 .000 ± .010
.00 ± .03 ANGULAR ± 1°

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE √

NEXT ASSY SEG46114980

CALC WT: -

PROJECT: J104-HRF-VEG
LIBRARY: NON-ASC-DWGS
DRW FILE: 46114182.dwg

EQUIP TYPE
☒ FLT HDWR
☐ OTHER (SPECIFY)
☐ APPLICABLE GSE

SIGNATURES		DATE
DR	C. SHANNON	8/12/97
ENG		8/14/97
CK		8/22/97
APP		8/22/97
QE	SQE	8/21/97
MATL		8/28/97
STRESS		8/15/97
AUTH		8/25/97

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

PANEL GASKET
VEG

CODE IDENT NO.	SIZE	DWG NO.
21356	C	SDG46114182

SCALE 2/1 | EA5 | J104 | SHEET 1 OF 1

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