RELEASED		
Date	Rev	Init
5-16-95	NC	RW

EQUIP TYPE	SIGNATURES	DATE	NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
☒ FLT HDWR	DR A. DESAI	5/4/95	LYNDON B. JOHNSON SPACE CENTER, HOUSTON, TEXAS
	ENG ROY PORTIER	5/4/95	
☐ OTHER (SPEC)	CH JOEL FALCON	5/4/95	DECAL, LSPD HARDWARE
	APP	5/4/95	
☐ GSE WITH I/F TO FLT HDWR	STRESS	5/4/95	
	MATL	5/4/95	
	CE	5/4/95	
	AUTH	5/4/95	

CODE IDENT NO	SIZE	DWG NO.	REV
21358	A	SDD46104743	
SCALE		SHEET 1 OF 4	

109

REVISION

LTR	SHEET	REVISION	DATE	APPR

RELEASED
Date Rev Inst
5-16-89 NE

DWG NO.	REV
SDD46104743	
REV	SHEET 2 OF 4

110

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. NOMENCLATURE SHOULD BE CENTERED ON THE DECAL.

2. ULTRACOLOR DECALS ARE TO BE MANUFACTURED FROM ULTRACOLOR PLATE, SUPPLIED BY METALPHOTO CORPORATION, CLEVELAND, OHIO OR NASA APPROVED EQUIVALENT.

3. DECALS SHOULD HAVE BLACK LETTERS AND A SILVER BACKGROUND (METALPHOTO P/N 2805)

4. 3M NO. 467 PRESSURE SENSITIVE ADHESIVE, AVAILABLE FROM 3M COMPANY, MINNEAPOLIS, MN., OR NASA APPROVED EQUIVALENT, SHALL BE APPLIED TO THE REVERSE SIDE OF DECALS.

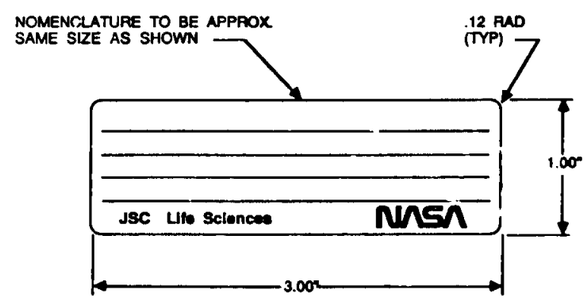
5. DECALS WILL NOT HAVE PART NUMBERS AND SERIAL NUMBERS ON THE INDIVIDUAL DECALS. AFTER MANUFACTURING, DECALS SHALL BE BAGGED AND IDENTIFIED PER JSC-SPEC-M1, PARAGRAPH 3.7.10 (CONTAINER MARKING).

6. CLEAN PER JSCM-5322 TO LEVEL GC.

7. DIMENSIONAL TOLERANCES FOR DECAL MANUFACTURING SHALL BE ± .06 INCHES.

RELEASED
Date Rev Init
5-16-89 NC PW

DWG NO.	REV
SDD46104743	
REV	SHEET 3 OF 4



RELEASED
Date Rev Init
5-16-89 NC ZV

DWG NO.	REV
SDD46104743	
REV	SHEET 4 OF 4

112

NUMBER	DATE	DRAWING CHANGE NOTICE			SHEET 1 OF 1
67847	5/8/91				
DRAWING NO. SDD46104743	REV. N/C	REASON FOR CHANGE A DASH NUMBER NEEDS TO BE ADDED TO CONFORM TO THE NASA DRAWING SYSTEM	ORIGINATOR C. DILLON	DATE 4/4/91	RELEASE Date 4-16-91 Rev NC
TITLE DECAL, LSPD HARDWARE			APPROVED [signature]	4/10/91	QE [signature] 4-10-91
PROJECT LSLE	DRAWING TO BE CHANGED ☑ YES ☐ NO		APPROVED		MATL. [signature] 4/11/91
DISPOSITION OF EXISTING MATL/PARTS		EFFECTIVITY			
USE AS IS ☑ RETURN TO STOCK ☐	REWORK ☐ CONDEMN ☐	MODEL / SERIAL NO.	AUTH. [signature]	4/12/91	STRESS [signature] 4/1/91

DESCRIPTION OF CHANGE

ADD DASH NUMBER (-001) TO THE BASIC DRAWING NUMBER.

ADD FLAG NOTE 1 THIS DECAL IS A GENERIC DECAL THAT REQUIRES THE HIGHER ASSEMBLY INFORMATION BE TYPED ONTO THE DECAL.

PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION	CHANGE

U.S. Gov't

JSC Form 1840A (Dec 85)

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